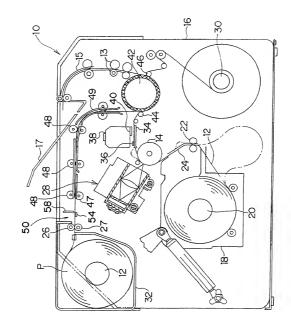
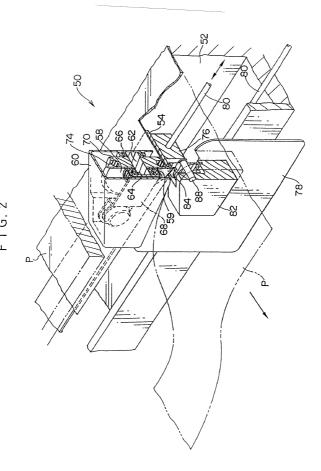
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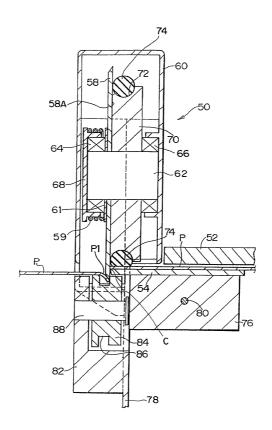
- G.

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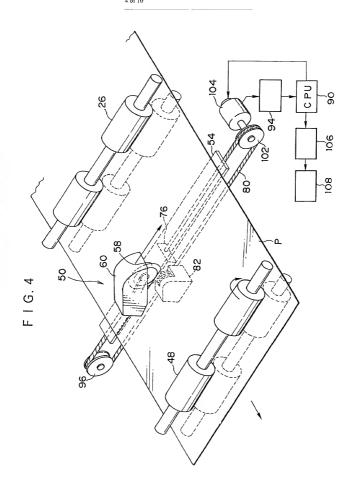


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F I G. 3

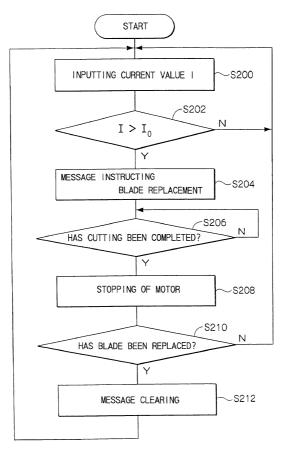


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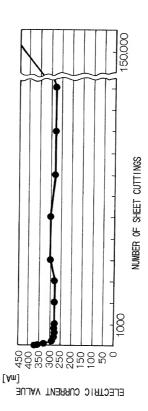


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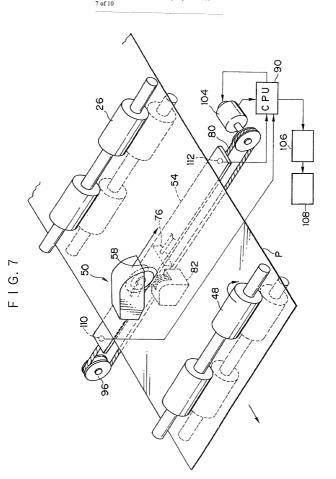
FIG. 5

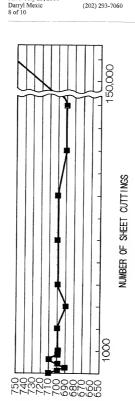


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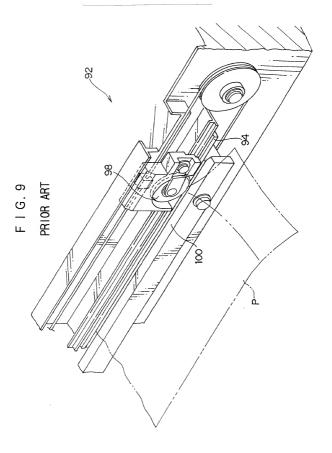
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CUTTING TIME [msec]

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